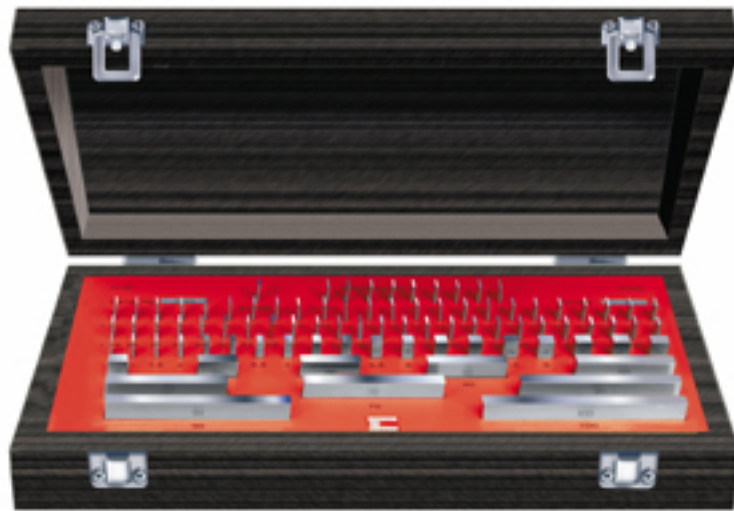


# Standardgage CMS

*Standard Gage*

## Sets of steel gauge blocks, metric



- â– M103, M88, M47, M32 gauge block sets.
- â– Accuracy grades 1 and 2.
- â– Complying with ISO 3650 .
- â– Provided in a wooden case with inspection report.

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Order number	Description	Grades	Weight (kg)
<b>06511101</b>	M103 block set	1	2,2
<b>06511102</b>	M88 block set	1	1,8
<b>06511103</b>	M47 block set	1	1,5
<b>06511104</b>	M32 block set	1	1,3
<b>06511201</b>	M103 block set	2	2,2
<b>06511202</b>	M88 block set	2	1,8
<b>06511203</b>	M47 block set	2	1,5
<b>06511204</b>	M32 block set	2	1,3

**Set compositions: 103-piece set**

Dimensions (mm)	Steps (mm)	Pieces
1,005	â€“	1
1,01 Ã 1,49	0,01	49
0,5 Ã 24,5	0,5	49
25 Ã 100	25	4

**88-piece set**

Dimensions (mm)	Steps (mm)	Pieces
1,0005	-	1
1,001 Ã 1,009	0,001	9
1,01 Ã 1,49	0,01	49
0,5 Ã 9,5	0,5	19
10 Ã 100	10	10

**47-piece set**

Dimensions (mm)	Steps (mm)	Pieces
1,005	â€“	1
1,01 Ã 1,09	0,01	9
1,1 Ã 1,9	0,1	9
1 Ã 25	1	25
50 Ã 100	25	3

**32-piece set**

Dimensions (mm)	Steps (mm)	Pieces
1,005	â€“	1
1,01 Ã 1,09	0,01	9
1,1 Ã 1,9	0,1	9
1 Ã 9	1	9
10, 20, 30, 50	â€“	4

<i>Nominal length</i>	<i>Grade 1</i>		<i>Grade 2</i>	
	<i>Limit deviation at any point against the nominal length</i>	<i>Tolerance for the variation in length</i>	<i>Limit deviation at any point against the nominal length</i>	<i>Tolerance for the variation in length</i>
$l_n$	$\hat{A} \pm t_e$	$t_v$	$\hat{A} \pm t_e$	$t_v$
mm	$\hat{A} \mu\text{m}$	$\hat{A} \mu\text{m}$	$\hat{A} \mu\text{m}$	$\hat{A} \mu\text{m}$
0,5 â‰¥ ln â‰¤ 10	0,2	0,16	0,45	0,3
10	0,3	0,16	0,6	0,3
25	0,4	0,18	0,8	0,3
50	0,5	0,18	1	0,35
75	0,6	0,2	1,2	0,35