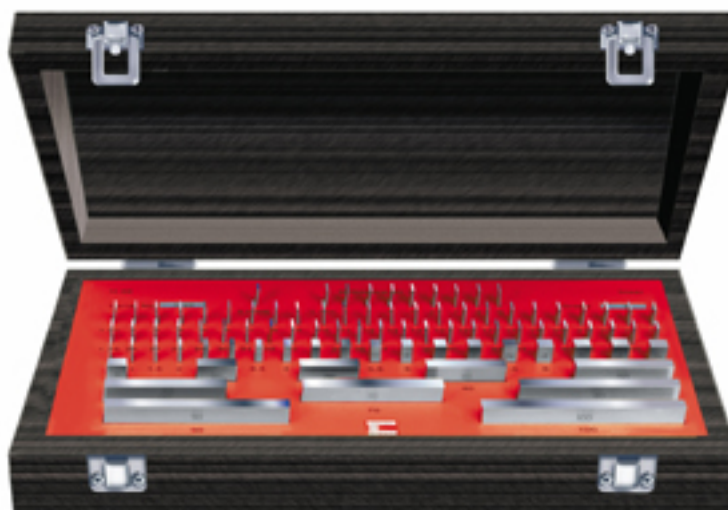


# Standardgage CMS

*Standard Gage*

## Sets of steel gauge blocks, metric



- â– M103, M88, M47, M32 gauge block sets.
- â– Accuracy grades 1 and 2.
- â– Complying with ISO 3650 .
- â– Provided in a wooden case with inspection report.

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| Order number    | Description    | Grades | Weight (kg) |
|-----------------|----------------|--------|-------------|
| <b>06511101</b> | M103 block set | 1      | 2,2         |
| <b>06511102</b> | M88 block set  | 1      | 1,8         |
| <b>06511103</b> | M47 block set  | 1      | 1,5         |
| <b>06511104</b> | M32 block set  | 1      | 1,3         |
| <b>06511201</b> | M103 block set | 2      | 2,2         |
| <b>06511202</b> | M88 block set  | 2      | 1,8         |
| <b>06511203</b> | M47 block set  | 2      | 1,5         |
| <b>06511204</b> | M32 block set  | 2      | 1,3         |

**Set compositions: 103-piece set**

| Dimensions (mm) | Steps (mm) | Pieces |
|-----------------|------------|--------|
| 1,005           | â€“        | 1      |
| 1,01 Ã 1,49     | 0,01       | 49     |
| 0,5 Ã 24,5      | 0,5        | 49     |
| 25 Ã 100        | 25         | 4      |

**88-piece set**

| Dimensions (mm) | Steps (mm) | Pieces |
|-----------------|------------|--------|
| 1,0005          | -          | 1      |
| 1,001 Ã 1,009   | 0,001      | 9      |
| 1,01 Ã 1,49     | 0,01       | 49     |
| 0,5 Ã 9,5       | 0,5        | 19     |
| 10 Ã 100        | 10         | 10     |

**47-piece set**

| Dimensions (mm) | Steps (mm) | Pieces |
|-----------------|------------|--------|
| 1,005           | â€“        | 1      |
| 1,01 Ã 1,09     | 0,01       | 9      |
| 1,1 Ã 1,9       | 0,1        | 9      |
| 1 Ã 25          | 1          | 25     |
| 50 Ã 100        | 25         | 3      |

**32-piece set**

| Dimensions (mm) | Steps (mm) | Pieces |
|-----------------|------------|--------|
| 1,005           | â€“        | 1      |
| 1,01 Ã 1,09     | 0,01       | 9      |
| 1,1 Ã 1,9       | 0,1        | 9      |
| 1 Ã 9           | 1          | 9      |
| 10, 20, 30, 50  | â€“        | 4      |

| <i>Nominal length</i> | Grade 1  |  | Grade 2  |  |
|-----------------------|--|--|--|--|
|                       | <i>Limit deviation at any point against the nominal length</i> | <i>Tolerance for the variation in length</i> | <i>Limit deviation at any point against the nominal length</i> | <i>Tolerance for the variation in length</i> |
| $l_n$                 | $\hat{A} \pm t_e$  | $t_v$  | $\hat{A} \pm t_e$  | $t_v$  |
| mm                    | $\hat{A} \mu\text{m}$  | $\hat{A} \mu\text{m}$                        | $\hat{A} \mu\text{m}$  | $\hat{A} \mu\text{m}$                        |
| 0,5 â‰¥ ln â‰¤ 10     | 0,2  | 0,16   | 0,45   | 0,3  |
| 10                    | 0,3  | 0,16   | 0,6  | 0,3  |
| 25                    | 0,4  | 0,18   | 0,8  | 0,3  |
| 50                    | 0,5  | 0,18   | 1  | 0,35   |
| 75                    | 0,6  | 0,2  | 1,2  | 0,35   |